


Schedule of Accreditation

issued by

United Kingdom Accreditation Service

21 - 47 High Street, Feltham, Middlesex, TW13 4UN, UK

 <p>Accredited to ISO/IEC 17025:2005</p>	<h3>AMPP Services Ltd</h3> <p>Issue No: 001 Issue date: 09 October 2009</p>	
	<p>11 Halcyon Court St Margarets Way Stukeley Meadows Industrial Estate Huntingdon Cambs PE29 6DG</p>	<p>Contact: Mr A Jackson Tel: +44 (0)1480 433977 Fax: +44 (0)1480 458167 E-Mail: andrew.jackson@ampp-services.co.uk Website: www.ampp-services.co.uk</p>
<p>Testing performed at the above address only</p>		

DETAIL OF ACCREDITATION

Materials/Products tested	Type of test/Properties measured/Range of measurement	Standard specifications/ Equipment/Techniques used
<p>METAL ALLOYS & METAL PRODUCTS</p> <p>Machined surfaces on components and parts (including critical and sensitive parts but excluding turbine blades)</p>	<p><u>Metallurgical Tests</u></p> <p>Metallurgical evaluation of machined surfaces resulting from chip forming machining, electro-chemical machining (ECM), electro-discharge machining (EDM), laser machining and grinding</p>	<p>Documented In-house Methods SLP 1 to 8 and using evaluation criteria given in the relevant customer specifications.</p>
<p>Surface coatings</p>	<p>Metallurgical evaluation</p>	<p>Documented In-house Methods SL 1 to 8 and relevant customer specifications.</p>
<p>Titanium alloys</p>	<p>Alpha case</p>	<p>Documented In-house Method SLP 11 based on RPS 323 Issue 12 & BAES-WMAT-WI-GEN-MET-02577 Issue 2</p>
<p>Weldments and Brazing</p>	<p>Macro and micro examination in accordance with specified welding codes</p>	<p>BS EN 287-1:2004 BS EN ISO 9606-2:2004 BS EN ISO 9606-4:1999 BS EN ISO 15614-1:2004 BS EN ISO 24394:2008 BS EN 1321:1997 RPS 912:Issue 13 ASME IX:2007 AWS D-17.1:2001</p>
<p>END</p>		